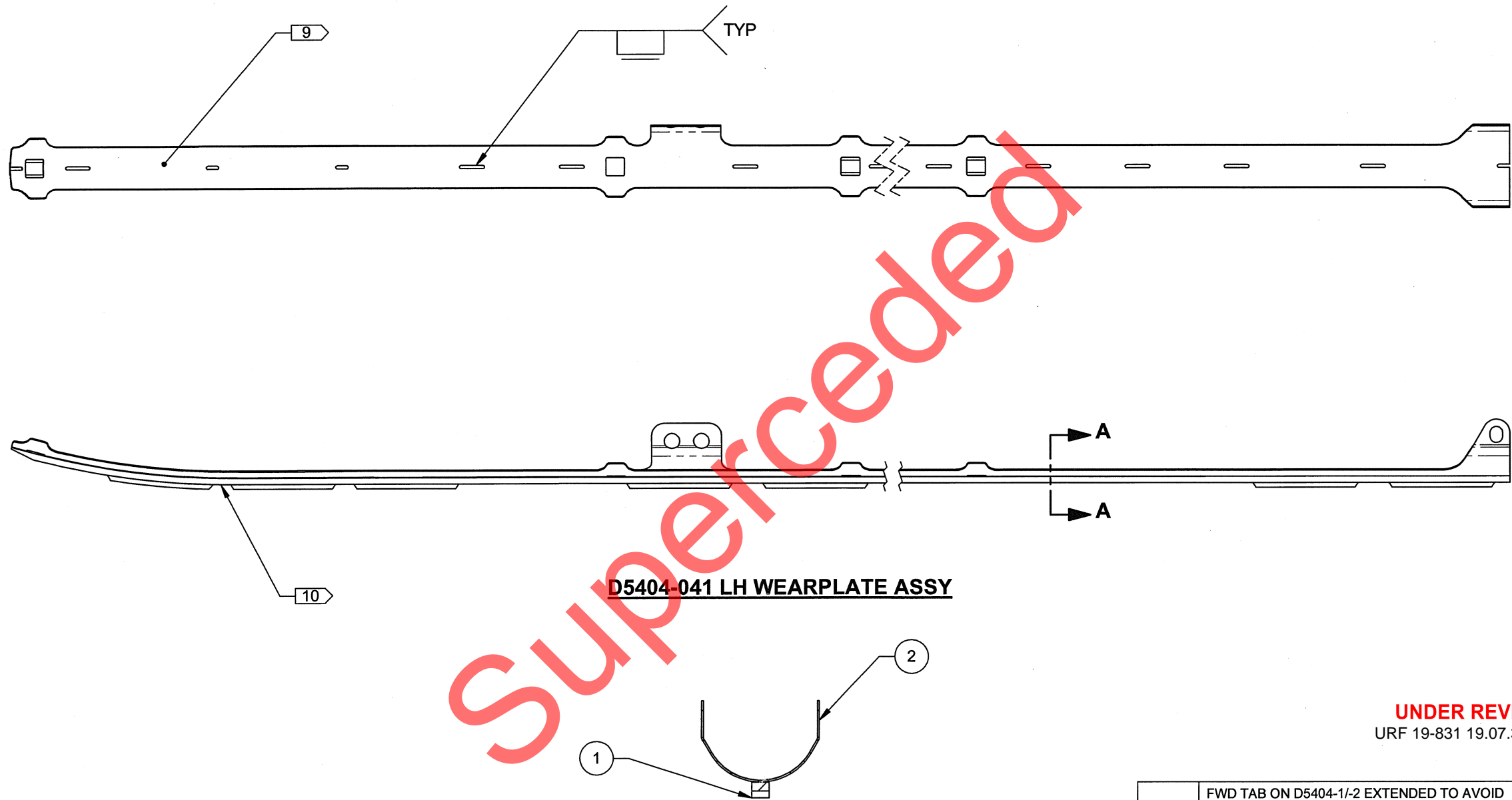


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5404-041	LH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-1	PLATE



D5404-041 LH WEARPLATE ASSY

SECTION A-A
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 6.98 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
 - 10) FORM TO MATCH PROFILE OF D5404-1 AT TIME OF WELDING

UNDER REVIEW
URF 19-831 19.07.30 SAD

B	FWD TAB ON D5404-1/-2 EXTENDED TO AVOID INTERFERENCE WITH SADDLE. AFT TAB SLOTS EXTENDED VERTICALLY TO IMPROVE ALIGNMENT. 6.46 WAS 6.32, 1.03 WAS 0.96, Ø0.625 2 PL WAS 1 PL, ADD DETAIL K. CAR19-296	MW	19.03.27
A	NEW ISSUE	ML	16.02.25
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5404	SHEET 1 OF 4
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	19.03.27	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

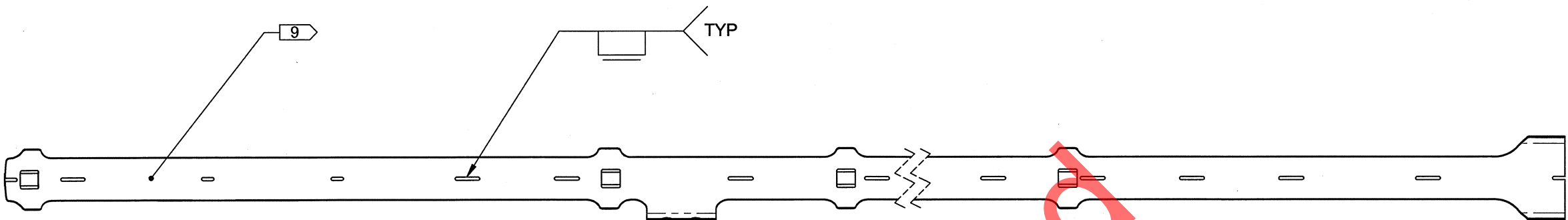
RELEASED

2019 MAY 15

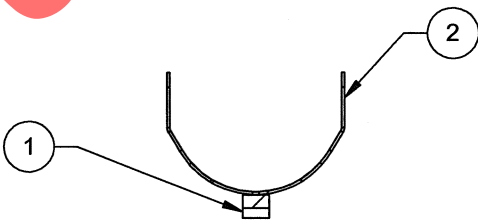
ECN 19-638

APPROVED

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5404-042	RH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-2	PLATE



D5404-042 RH WEARPLATE ASSY



SECTION B-B
SCALE 2X

UNDER REVIEW
URF 19-831 19.07.30 SAD

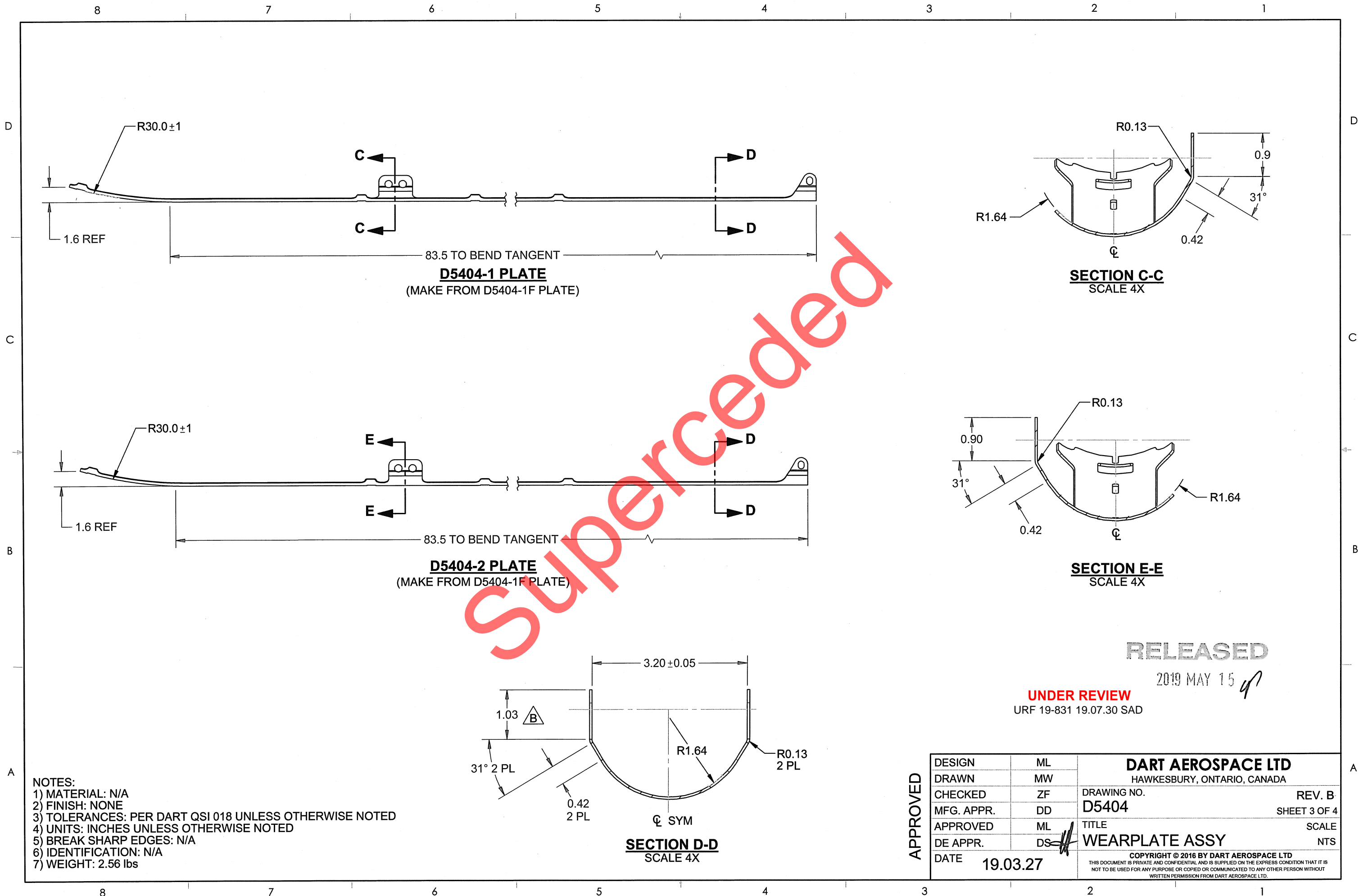
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 6.98 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
 - 10) FORM TO MATCH PROFILE OF D5404-2 AT TIME OF WELDING

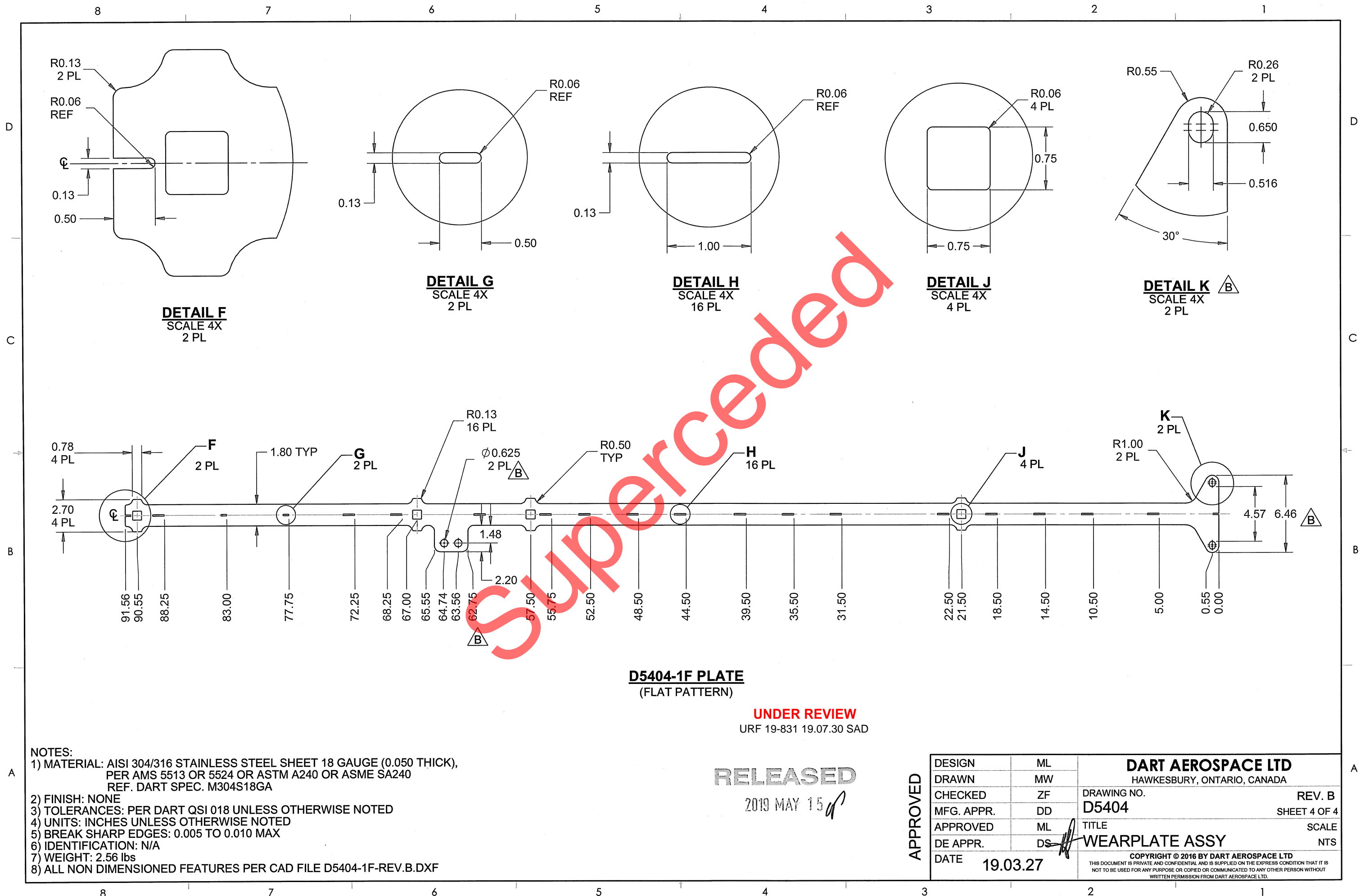
RELEASED

2019 MAY 15

APPROVED

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5404	SHEET 2 OF 4
APPROVED	ML	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	19.03.27	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





Under Review Notification

Raised By: Steven Drouin

Product #: D130-1023

Date: 19.07.30

Product Name: OEM SKIDTUBE TRAINING WEARPLATE

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
D350-1023-011	IIN-D350-1023 Rev. B	Y	Y	N	Y	N	Y	Y	19-831	CHG 001
D5404-041	D5404 Rev.B	Y	Y	N	Y	N	Y	Y	19-831	Drawing Update
D5404-042	D5404 Rev. B	Y	Y	N	Y	N	Y	Y	19-831	Drawing Update

Description of Issue:

Current attachment to fwd saddle on outboard side prone to buckling. New design will attach on both sides to prevent this.

SALES : Do not quote, wait for new design

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene